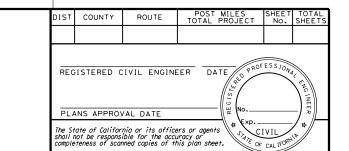


### COPE AND WELDING DETAIL

NOTE: Omit clip at bottom flange when less than 2".

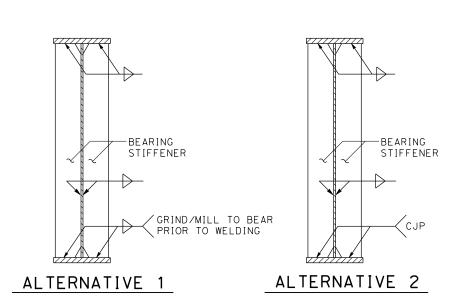


The Registered Civil Engineer for the project is responsible for the selection and proper application of the component design and any modifications shown.

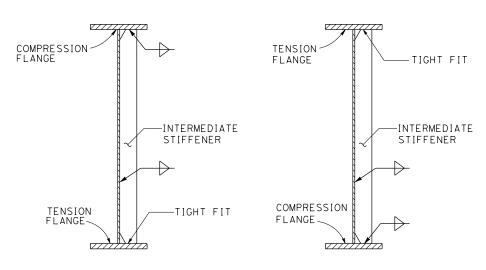
## TRANSVERSE STIFFENERS

#### NOTES:

- 1. Under full dead load as shown on the camber diagram, girder ends and bearing stiffeners shall be vertical except they may be normal to grade for grades less than 2%.
- 2. For intermediate stiffeners which have Cross Frames or Diaphragms attached, see xs1-410-3 "STEEL GIRDER CONNECTION STIFFENER DETAILS" sheet.
- 3. For Bearing Stiffeners which have Cross Frames or Diaphragms attached, use details shown on this sheet. For top tension flange alternative connection see "ALTERNATIVE 3 BOLTED CONNECTION" detail on xs1-410-3 "STEEL GIRDER CONNECTION STIFFENER DETAILS" sheet. See Project Plan sheets for locations where bolted connection is required.
- 4. For stiffener sizes see Project Plan sheets.



## BEARING STIFFENERS



# INTERMEDIATE STIFFENERS

(WITHOUT CROSS FRAME ATTACHED)
(ONE-SIDE STIFFENER SHOWN, OTHER SIDE SIMILAR)

NO SCALE

	BRIDGE STANDARD DETAILS							STATE OF		BRIDGE NO.				
	xs1-410-2	April 2017	The components of the Bridge Standard Details have been prepared under the					CALIFORNIA	DIVISION OF					
	FILE NO.		responsible charge of the Technical Owner, a registered civil engineer in the State					1	ENGINEERING SERVICES	POST MILE	STEEL GIF	RDER TRANSVERSE	STIFFENER	DETAILS
		APPROVAL DATE	of California					DEPARTMENT OF TRANSPORTATION			SILLE GIF	IDEN INANSVENSE	STIFFEREN	DETAILS
Refer	sheets /index html			FILE => \$REQUEST	THE DISTILL ATTHE	0475 0407750 ) +0475	ORIGINAL SCALE IN INCHES FOR REDUCED PLANS		UNIT:	CONTRACT		DISREGARD PRINTS BEARING EARLIER REVISION DATES	REVISION DATES	SHEET OF