



ALL DIMENSIONS ARE IN INCHES

R31(S) SUFFIX	SIZE	BORDER WIDTH	MARGIN WIDTH	LETTER SIZE, SERIES & STROKE WIDTH					COR. RAD.
				LINE 1	LINE 2-3	LINE 4-8	LINE 5-6	LINE 7	
-1.1	18x30	5/8	3/8	4½B-.63	3C-.48	3/8F-.08	4½D-.81	3B-.42	1-1/2
				3B-.42	2F-.44		2D-.36	2D-.36	
					TO-1D-.18		2-3/4B-.39	TO-1C-.16	
					(15)-1C-.16				

R31(S) SUFFIX	SIZE	DIMENSIONS											
		A	B	C	D	E	F	G	H	I	J	K	L
-1.1	18x30	3	24	1½	7/8	3/8	1/2	1/4	2-1/8	1	3/4	1-3/8	6½

White BACKGROUND WITH Red & Green BORDER & SYMBOL Not reflectorized

3/8" Dia. holes .

APPROVED:

[Signature]
TRAFFIC ENGINEER

11/29/71
DATE

1/28/72
REVISION